



Dart Aerospace Ltd.
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RBW6205G11532-3G-71

Job Sheet 184434



Part No: RBW6205G11532-3G-71

Job Qty: 1 ea

Part Name: Inside Placard



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/9/18

Job Tracking No:

Due Date: 10/9/18

Created By: Logan David

Type: Stock

Description:

Note: DWG RBW6205G11532-3G Rev. 4 IPP Rev. A 18.06.12 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		10/9/18	0.00	0.00	Start Up Small Fab-3		MLL
110	Small Fab	1 pcs		10/9/18	0.00	0.41	Small Fab-4		MLL
120	QC	1 pcs		10/9/18	0.00	0.00	QC5		SB
130	Packaging	1 pcs		10/9/18	0.00	0.00	Packaging3-1		MLL
140	QC21-SA	1 Ea		10/9/18	0.00	0.00	QC21		

Part Op 110 - 1-Engrave placard using Laser engraver as per DWG. Sheet 21. ***NOTE*** Use PDF

Descriptions: 120 - QC5- Inspect part completeness to step on W/O

130 - Identify as per dwg & Stock Location:

140 - QC21- Final Inspection - Work Order Release

OCT 10 2018

DAS
21
9-00

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
LM922402	Plastic, Black & White	.3125 sf (.3125 ea)	90-Start up Operation	5068461

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	LM922402	0	74	0

Part Specifications

Specifications could not be found.



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Plex 10/9/18 2:26 PM dart.logan.david

Container No: S116845



Part: RBW6205G11532-3G-71

Job No: 184434

Serial No/Batch: S116845

Revision: 4

Inspector:

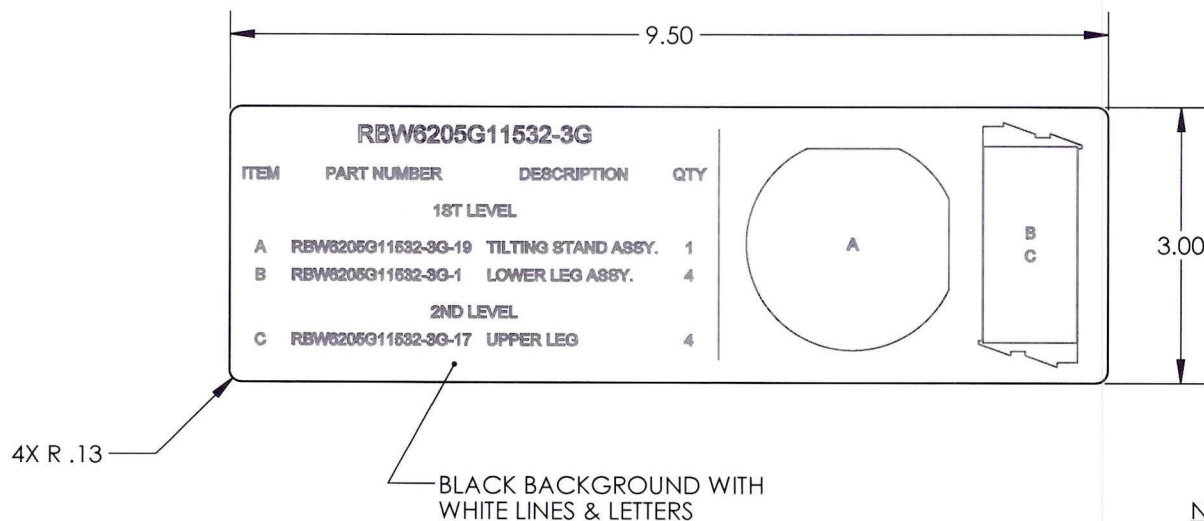
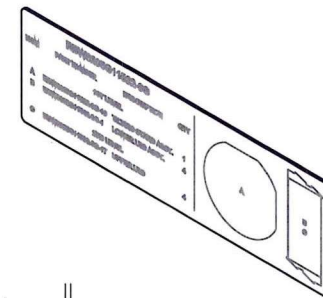
Exp Date:

Instructions:

Date: 10/10/18

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
3A		CORRECTED ITEM A FROM RBW6205G14032-3G TO RBW6205G14031-3G.	1/13/2014	JAG	RW
5	17-0173	-71 UPDATED PART NUMBERS AND REDESIGNED GRAPHICS. DELETED DIMS .38, .38, 6.95, ARIAL 3/16, ARIAL 1/8, CH'D DIMS WAS 11.25 IS 9.50, WAS 4.00 IS 3.00. CH'D TOLERANCES WAS ±.005 IS ±.010, WAS ±.01 IS ±.03.	7/19/2017	DPD	JAG



NOTE:
USE PDF.

DART AEROSPACE	
TITLE TRANSPORTABLE SWASHPLATE SUPPORT STAND	
DWG NO. RBW6205G11532-3G-71	REV 5
MAT'L PLASTIC HEAT TREAT FINISH SPEC DRAWN BY: CLOUGH CHECKED: RJC 07/19/2017 OPPTS APPR: AA 07/21/2017 QA APPR: JL 07/24/2017 APPROVED: JAG 07/26/2017	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± 1° .X ± .1 SURFACES = 125/ 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
USED ON MODEL AGUSTA AW139	
SCALE 1:2	DATE 11/18/2010
SHEET 21 OF 25	

(-71)

INSIDE PLACARD